

#### General

5 ways 2 or 3 positions distributors and electric distributors can be used mounted on individual or ganged bases.

A special feature of these devices is that some of their dimensional and functional characteristics comply with international standars, which require that distributors manufactured by different makers be interchangeable.

These standards are ISO 5599/1, according to which certain dimensions are mandatory, namely, the mounting surface, the pitch of the fastening screws, the characteristic of the electric pilot, the flow rate, the pneumatic connections, and so on.

The design is based on the balanced spool principle with pneumatic or electropneumatic actuators and resetting by mechanically or pneumatically operated spring.

The 3 position closed centres, are obtained by spring operation.

The feed to the actuators on the distributors can be provided either by pressure intake from inlet 1(autofeed) or through the base from inlets 12 and 14 (external feed); there are two separate types of these distributors: one is the Series 1000 and the other is the Series 1010.

The Serie 1000 includes size 1 and 2 and are built of die-cast aluminium. The selection is made by turning a seal fitted between body and operator by 180°, so to utilize external-feed pilot or with internal feed.

Ordering codes are referring to distributors with "M2" mechanics or solenoid valves "S" mounted (see Series 300). (M2 coil are not included and have to be ordering separately).

Coil for M2 and solenoid "S" C The US homologated are available (see Series 300).

The series 1010 includes 3 sizes: 1, 2 and 3. The body and operators of distributor size 1 and 2 are built of acetal resin protected by an anodized aluminium cap, while size 3 is made of die-cast aluminium with protection cap as well. The selection is made as above. For the electro-distributors it is used the electro-pilots CNOMO Series M with possibility to instal the coils ISO 4400 (DIN 43650) or the coil MB 22x22.

The polyurethane seals are available for oil free operation. In this case, the ordering code becomes::

**1001..** becomes 1031 **1051..** becomes 1071 **1011..** becomes 1021 **1002..** becomes 1032 **1052..** becomes 1072 **1012..** becomes 1022 **1013..** becomes 1023

**Important:** on this type of valves a temperature higher than 40°C along with water or high humidity are causing a progressive reduction of mechanical characteristics of the seals. This chemical reaction (hydrolysis) duration depends by the ambient temperature and in some cases the seal becomes brittle and falls to pieces.

The valves equipped with polyurethane seals are not suitable for tropical climate.

#### Use and maintenance

These distributors have an average life span ranging between 10 and 15 million cycles, depending on operating conditions.

Proper lubrication cuts down the wear of the seals drastically, in the same way as proper filtering prevents the build-up of dirt and consequent malfunctioning of the distributors.

Make sure that the conditions of use comply with the pressure, temperature etc. limits indicated and that the fastening screws are tightened with the following maximum torques on distributors Serie 1010.

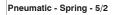
Size 1 = 4 Nm Size 2 = 5 Nm Size 3 = 8 Nm

Assembly kits, including the spool and seals subject to wear, are available for servicing, which can be carried out by anyone provided proper care is taken when reassembling the distributors.

ATTENTION: use only class H Hydraulic oils for lubrication. e.g. MAGNA GC 32 (CASTROL).

### Construction characteristics

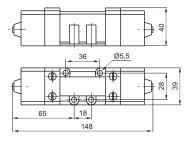
Series 1000	Size 1	Size 2	
Body	Zinc alloy	Aluminium	
Operators	Zinc alloy	Aluminium	
Spools	Stainless steel	Steel	
Seals	NBR	NBR	
Spacers	Technopolymer	Aluminium	
Springs	Spring steel	Spring steel	
Selectors	NBR	NBR	
Series 1010	Size 1	Size 2	Size 3
Body	Technopolymer	Technopolymer	Technopolymer
Operators	Technopolymer	Technopolymer	Technopolymer
Spools	Steel	Steel	Steel
Seals	NBR	NBR	NBR
Spacers	Technopolymer	Technopolymer	Technopolymer
Control pistons	Aluminium	Aluminium	Aluminium
Springs	Spring steel	Spring steel	Spring steel



Ordering code

1001.52.1.9





Weight gr. 780 Minimum operating pressure 2,5 bar

	4	1, 2,	
14 -		1/1	M 12
		5 1 3	

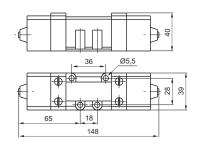
Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)
characteristic	Filtered and lubricated air	10	-5 - +70	840

### Pneumatic - Differential - 5/2

Ordering code

1001.52.1.6





Weight gr. 790 Minimum operating pressure 2 bar



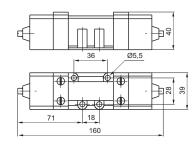
Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	
characteristic	Filtered and lubricated air	10	-5 - +70	840	

## Pneumatic - Pneumatic - 5/2

Ordering code

1001.52.1.8





Weight gr. 800 Minimum operating pressure 1,5 bar



Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)
characteristic	Filtered and lubricated air	10	-5 - +70	840

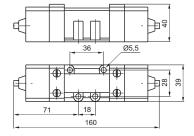
### Pneumatic - Pneumatic - 5/3

## Ordering code

1001.53. 3.1.8





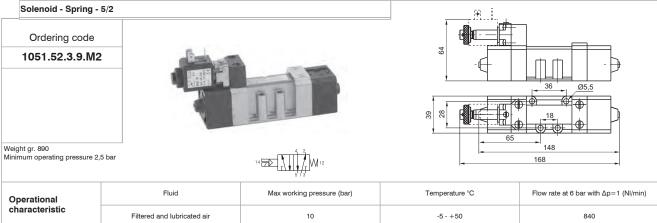


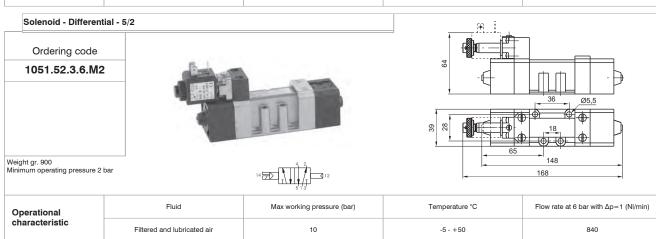
Weight gr. 800 Minimum operating pressure 3 bar

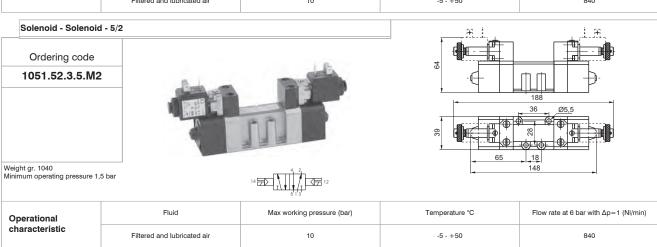
4, 2,	4, 2,	4, 2,
VVV #	MATERIAL TO A MA	NA/ 4     4   4     4   NA/
14 12 14	_K	14KH A 1 1 X 1 1 / 1 1 / 1 1 1 2 1 2
5.1.3	5.13	5 1 3

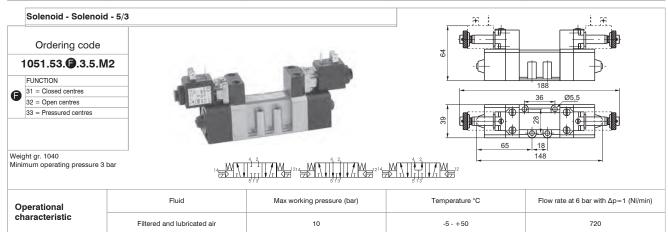
Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)
characteristic	Filtered and lubricated air	10	-5 - +70	720











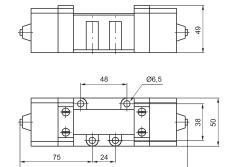


## Pneumatic - Differential - 5/2

Ordering code

1002.52.1.6





Weight gr. 730 Minimum operating pressure 2 bar



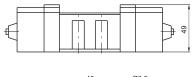
Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)
characteristic	Filtered and lubricated air	10	-5 - +70	1700

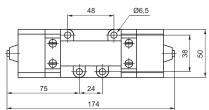
#### Pneumatic - Pneumatic - 5/2

Ordering code

1002.52.1.8







Weight gr. 800 Minimum operating pressure 1,5 bar



Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)
characteristic	Filtered and lubricated air	10	-5 - +70	1700

# Pneumatic - Pneumatic - 5/3 Ordering code ∄ \$ 1002.53. 3.1.8 FUNCTION 31 = Closed centres 32 = Open centres Ø6,5 33 = Pressured centres 0 20 24 \_ 186 Weight gr. 740 Minimum operating pressure 3 bar Fluid Max working pressure (bar) Temperature °C Flow rate at 6 bar with $\Delta p = 1$ (NI/min) Operational

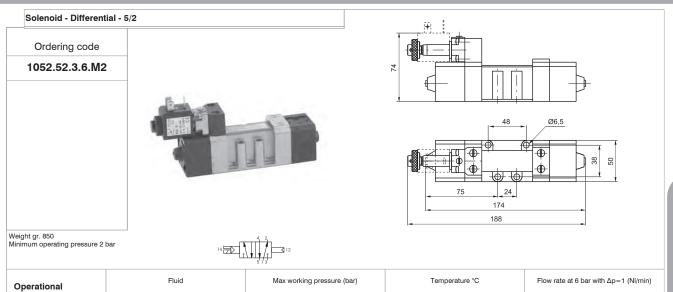
characteristic

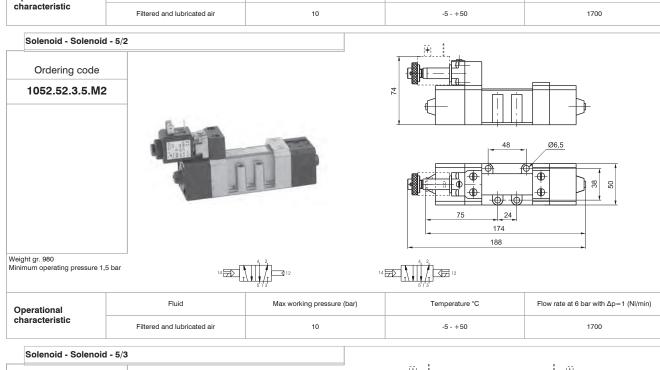
Filtered and lubricated air

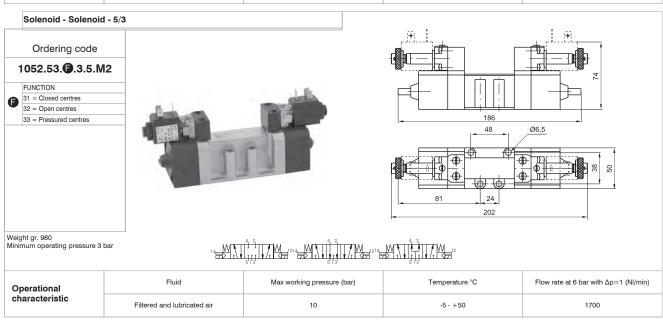
-5 - +70

1700

10



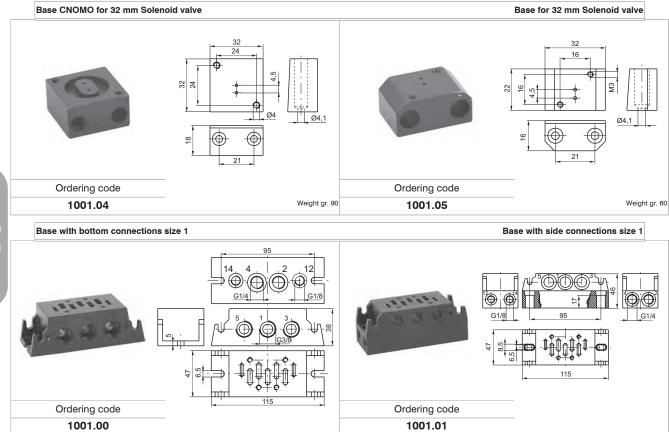


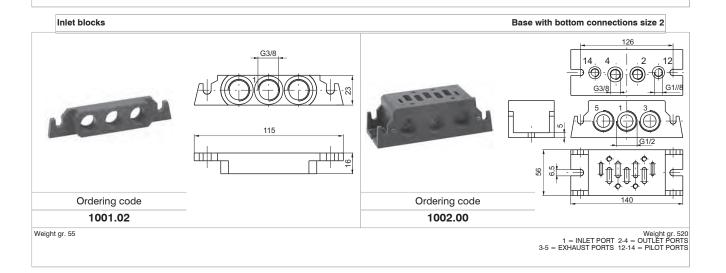


Weight gr. 445 1 = INLET PORT 2-4 = OUTLET PORTS 3-5 = EXHAUST PORTS 12-14 = PILOT PORTS

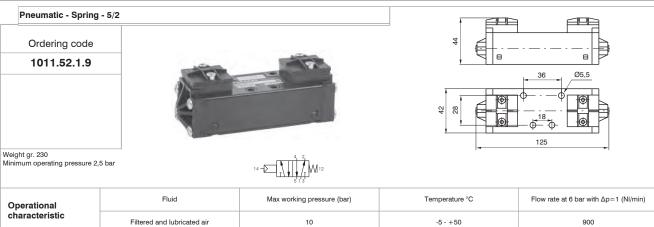


Weight gr. 320 1 = INLET PORT 2-4 = OUTLET PORTS 3-5 = EXHAUST PORTS 12-14 = PILOT PORTS

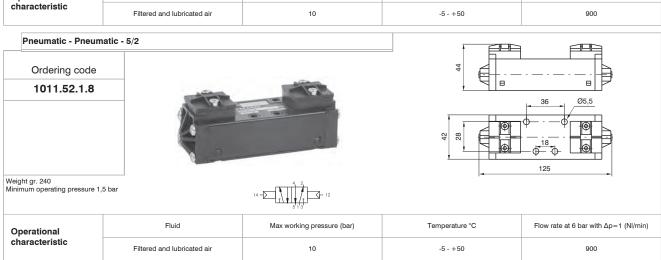


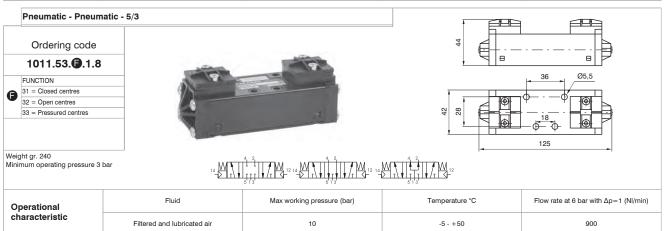




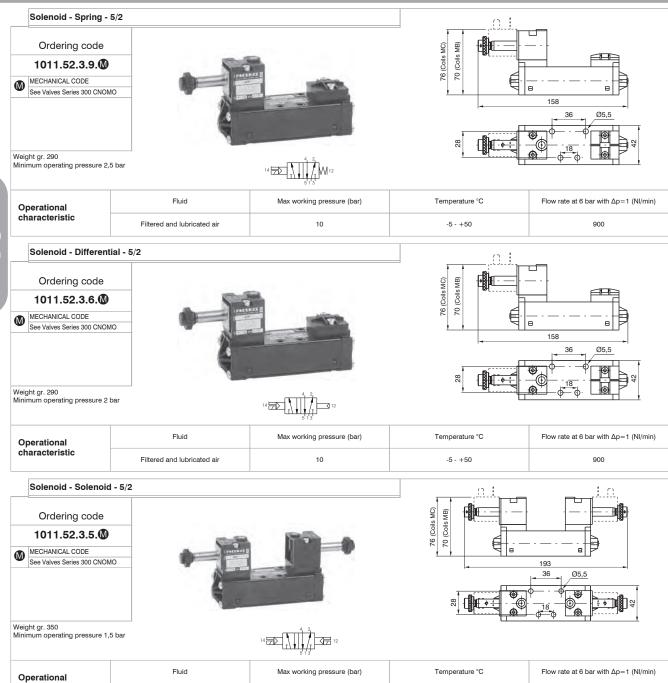


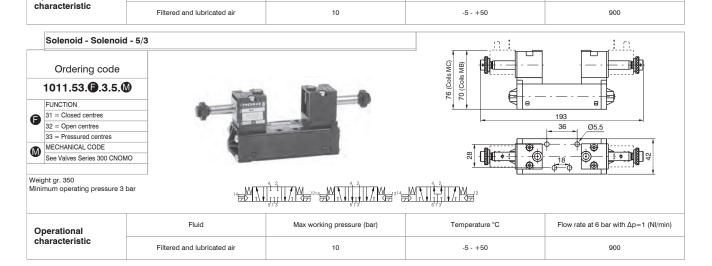




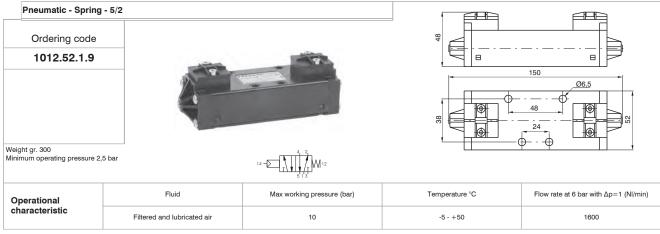


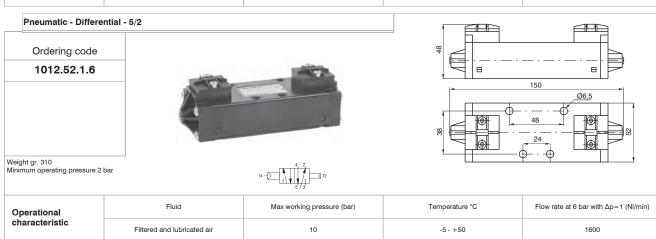


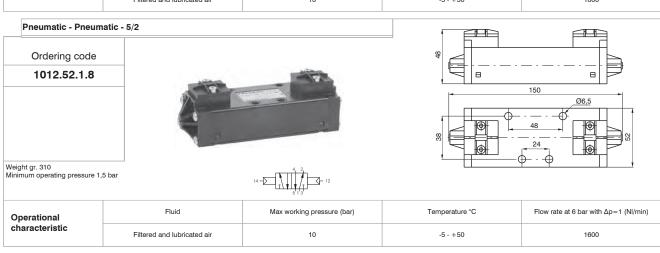


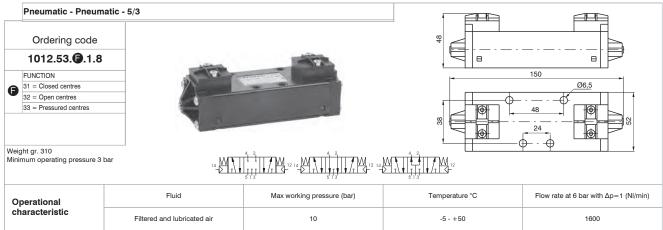






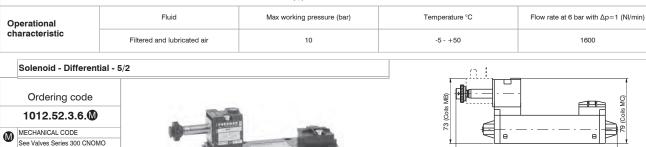








## Solenoid - Spring - 5/2 Ordering code 73 (Coils MB) 1012.52.3.9. MECHANICAL CODE See Valves Series 300 CNOMO 183 Ø6.5 Weight gr. 360 Minimum operating pressure 2,5 bar Fluid Max working pressure (bar) Temperature °C Operational characteristic Filtered and lubricated air 10 -5 - +50 1600

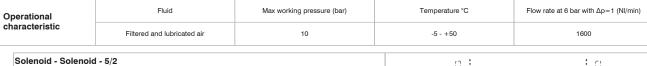




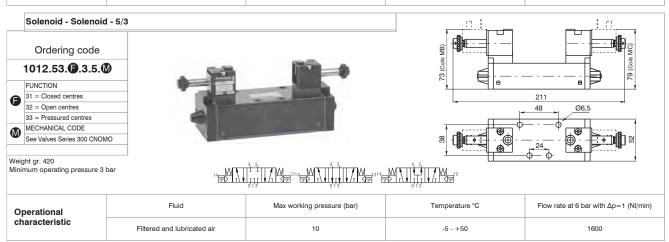


Weight gr. 360 Minimum operating pressure 2 bar

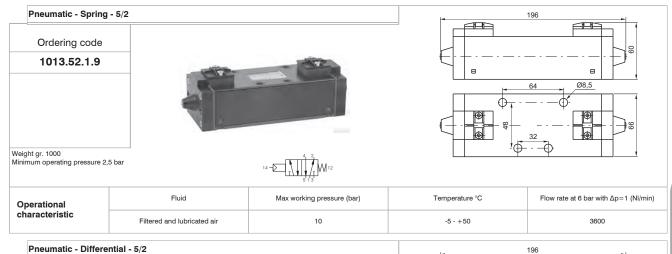
Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)



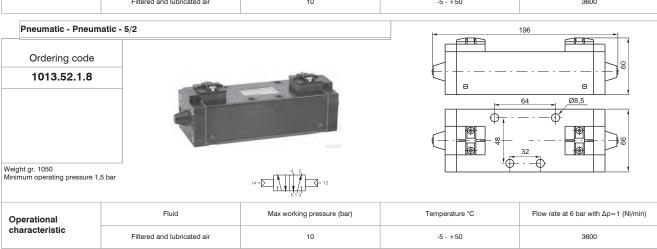


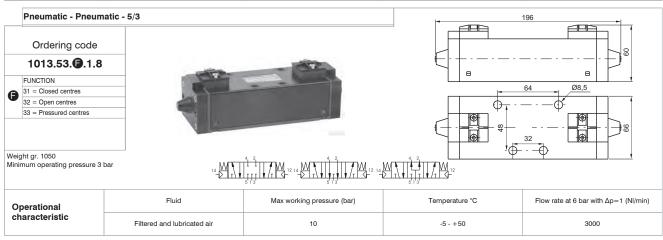








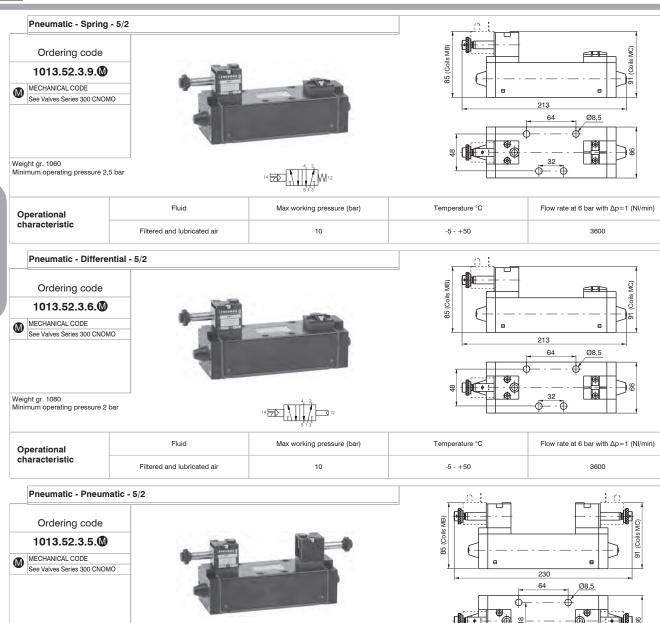




32

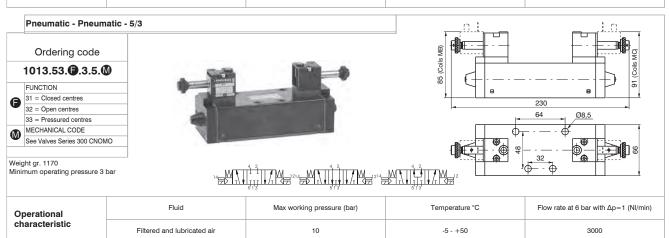
ф







**4** 12



Weight gr. 1170 Minimum operating pressure 1,5 bar