

Client: AB GF Swedenborg
Project: Siemens (Catalagzi)
Order-No.: 77199
Ident-No.: *
Marking: --

ADAMS Order-No.: 33-0704-082 / 02
ADAMS Serial-No.: 82678 - 82679
Production Year: 2008

Valve Type: SCV
Operation: Non Return Valve
Medium: Steam
Fluid Group: --
Design: AD 2000

Nominal Size: 200 / 8"
Body Connection: Welding End
Flange acc. to: --
Flange Connection: --
Body Rating: PN 40
Trim Rating: PN 40

Operating Data

Operating Temperature: 371 °C
Operat. Pres.: 14 bar at 371 °C
Δp: 14 bar at 371 °C

Design Data

max. allow. Temp.: 385 °C
max. allow. Pres.: 21 bar at 385 °C
max. allow. Δp: 14 bar at 385 °C
Δp Actuator: 14 bar

Gear: --
Actuator: RCQ240 SR80
Stroking Time: 1,0 sec
Voltage: 24 V DC

Accessories: Remote Switch Box RCE4
Herion 5/3 Directional Control Valve
Herion 3/2 Directional Control Valve
Fisher Filter Regulator 67CFR
Buschjost 2/2-way valve

Documentation

Assembly DWG: 0704.082.000.30A.01.2-B
Parts List: 30B.00U.0A2.AA1.E.X02.4-C
Dimensional DWG: 0704.082.000.30O.01.4-D
Installation, Operation & Maintenance Manual: 30Z.01.A
QS-Dokumentation: QS-0704-082-02
Data Sh./Characteristic: --
Instrumentation: --
Calculation: --

* 82678=LBD10AA030 (1CSD415152-2)
82679=LBD10AA035 (1CSD415152-2)

Material

Valve Body: 1.0619
Disc: 1.7380
Shaft: H 1150 D
Sealing: --



The operator has to guarantee, that the valve is only use for the specified medium. Above-mentioned datas of pressure and temperatures must not be exceeded.
The valve and equipment can be a source of serious danger due to improper use.

Original Date: 28.4.2008 Prepared by: Ev / Sw
Rev. 01 Date: Prepared by:
Description:

ADAMS Armaturen GmbH
Baukauer Strasse 55

Phone: +49 2323 209 - 0
Fax: +49 2323 209 - 287
e-mail: info@adams-armaturen.de

D-44653 Herne





Order-Nr.:	33-0704-082 / 02
Serial-No.:	82678 - 82679
Valve type:	SCV
Nominal Pipe Size:	200 / 8"
Rating:	PN 40

Valve

Dimensional Drawing No.:	0704.082.000.30O.01.4-D
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Assembly Drawing No.:	0704.082.000.30A.01.2-B
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Parts List:	30B.00U.0A2.AA1.E.X02.4-C
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Installation, Operation and Maintenance Manual	30Z.01.B-GB
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Einbau-, Betriebs- und Wartungsanleitung	30Z.01.B-D
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QS-Documentation

QS-Documentation	QS-0704-082-02
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Actuator / Gear

RCQ240 SR80

- Technical Data
- Instruction
- ATEX

Accessories

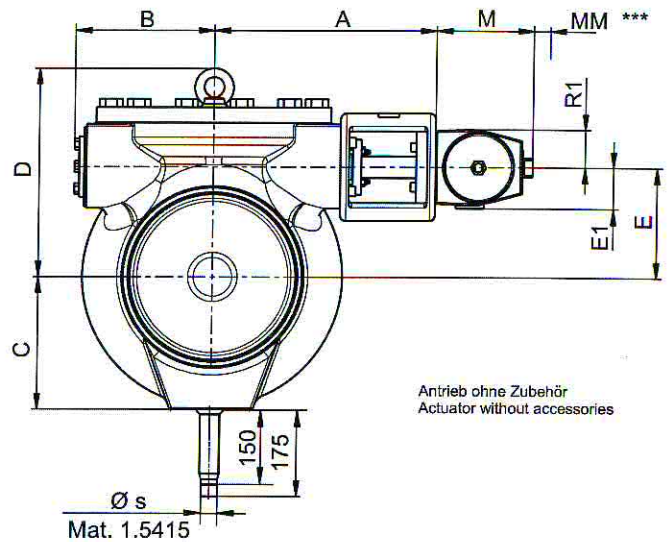
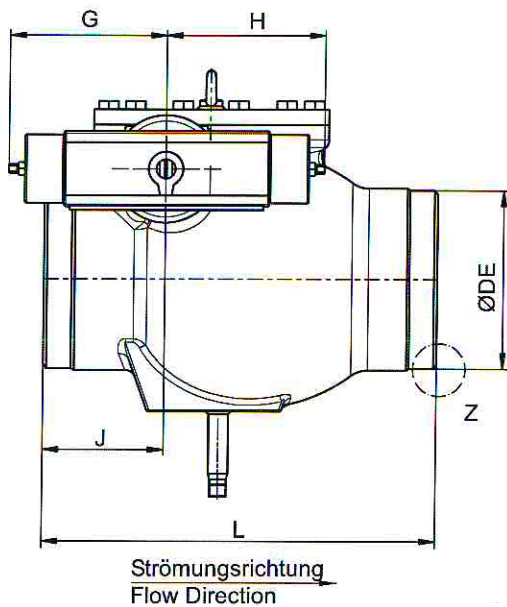
Remote Switch Box RCE4

Herion 5/2 Directional Control Valve

Herion 3/2 Directional Control Valve

Fisher Filter Regulator 67CFR

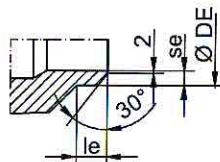
Buschjost 2/2-way valve



Antrieb ohne Zubehör
Actuator without accessories

*** : Ausbaumaß / Space of Disassembly

Z



DN / s in mm / inch
Alle anderen Abmessungen in mm
L = Baulänge
W = Gewicht in kg

Antriebssteuerdruck min. 5 bar

Weitere Ausführungen auf Anfrage

DN / s in mm / inch
All other dimensions in mm
L = Face to Face
W = Weight in kg

Actuator working pressure min. 5 bar

Further Design on Request

DN	PN	Herstell Nr. Serial No.	KKS- Nr. Tag-No.
200/8"	40	82678	LBD10 AA030 (1CSD415152-2)
		82679	LBD10 AA035 (1CSD415152-2)
350/14"	10	82680	LBD10 AA040 (1CSD415152-3)
		82681	LBD10 AA045 (1CSD415152-3)

Rev. C: PN geändert/changed, Rev. D: PN geändert/changed

DN	PN	A	B	C	s	D	E	E1	R1	G	H	J	L	M	MM	DE	se	le	W	Body Mat.
200/ 8	40	368	226	175	25/1	316	140	55	49	200	200	180	533	130	35	219,1	6,3	50	162	1.0619
350/14	10	415	273	275	25/1	416	220	75	69	90	285	285	838	175	42	355,6	7,1	50	382	1.0619

30.08.07 kl/ks/ks

Änderungen vorbehalten
Subject to Modification

0704.082.000.300.01.4-D

Pos	Benennung	Designation	Material	DIN Mat.No.	ASTM (or similar)
1000	Gehäuse	Valve body	GP240GH+N	1.0619+N	A 216 WCB
1002	Sitzbeschichtung	Seat facing	E 17 B 22	1.4015	E 430-15
1200	Entwässerungsstutzen	Drain port	16Mo3+QT	1.5415+QT	
2010	Klappe	Disc	10CrMo9-10+NT	1.7380	A 387 Gr 22
2050	Hebel	Lever	GP240GH+N	1.0619+N	A 216 WCB
2060	Bolzen	Stud			A 564 TP 630 H1150D
2065	Lochmutter (4 Löcher)	Round nut (4 holes)			A 564 TP 630 H1150D
3000	Klappenwelle	Disc Shaft			A 564 TP 630 H1150D
3010	Antriebswelle	Drive shaft			A 564 TP 630 H1150D
3060	Paßfeder	Parallel key	A4-70		A 240 TP 316 (Ti)
3090	Zylinder Stift	Parallel pin	A4-70		A 276 TP 316 (Ti)
3120	Lagerbuchse	Bearing	EN-GJSA-XNiCr20-2	EN-JS3011	A 439 TP D2
3220	Lagerbuchse	Bearing	EN-GJSA-XNiCr20-2	EN-JS3011	A 439 TP D2
3300	Distanzbuchse	Spacer	X5CrNi18-10+AT	1.4301+AT	A 276 Gr 304
3320	Distanzbuchse	Spacer	X5CrNi18-10+AT	1.4301+AT	A 276 Gr 304
3410	Deckel	Cap	GP240GH+N	1.0619+N	A 216 WCB
3420	Deckeldichtung	Gasket	Graphit		Graphite
3430	Sechskantschraube	Hexagon screw	A4-70		F 738M Cl A4-70
3470	Geteilter Ring	Thrust bearing	EN-GJSA-XNiCr20-2	EN-JS3011	A 439 TP D2
3910	Domdeckel	Bonnet	16Mo3+N	1.5415	
3916	Verschlußschraube	Plug	A4-70		F 738M Cl A4-70
3917	Dichtung	Gasket	Weicheisen		Soft iron
3920	Deckeldichtung	Gasket	X6CrNiTi18-10+AT/Graphit	1.4541 / Graphit	A 240 Gr 321 / Graphite
3930	Sechskantschraube	Hexagon screw	21CrMoV 5-7+QT	1.7709+QT	
4100	Stopfbuchspackung	Packing	Graphit		Graphite
4150	Stiftschraube	Stud	C3-80		F 738 Cl C3
4190	Lagerbuchse	Bearing	EN-GJSA-XNiCr20-2	EN-JS3011	A 439 TP D2
4210	Brillenbuchse	Gland bushing	X5CrNi18-10+AT	1.4301+AT	A 276 Gr 304
4220	Brillenflansch	Gland flange	X5CrNi18-10+AT	1.4301+AT	A 240 Gr 304
4230	Sechskantmutter	Hexagon nut	A4-70		A 194 Gr B8 (F 836 Cl A4-70)
6010	Deckel	Cap	P265GH+N / P250GH+N	1.0425 / 1.0460	A 516 Gr 60 / A 696 Gr B
6020	Geteilter Ring	Thrust bearing	EN-GJSA-XNiCr20-2	EN-JS3011	A 439 TP D2
6030	Lagerbuchse	Bearing	EN-GJSA-XNiCr20-2	EN-JS3011	A 439 TP D2
6050	Zwischenstück	Bracket	EN-GJS-400-15	EN-JS1030	A 536 Gr.60-40-18
6110	Zylinderschraube	Screw	A4-70		F 738M Cl A4-70
6120	Zylinderschraube	Screw	8.8		F 568 Cl.8.8 galv.
7000	Antrieb	Actuator	divers	divers	various
7290	Zylinderschraube	Screw	8.8		F 568 Cl.8.8 galv.
8010	Typenschild	Type plate	X6CrNiMoTi17-12-2+AT	1.4571+AT	A 240 TP316L
8110	Richtungspfeil	Arrow	X5CrNi18-10+AT	1.4301+AT	A 240 Gr 304
8130	Schild 'Strömungsrichtung'	Tag 'Flow Direction'	X5CrNi18-10+AT	1.4301+AT	A 240 Gr 304

▲ Verschleißteile wearing parts
 * nicht bei DN 100/4" / not at DN 100/4"