

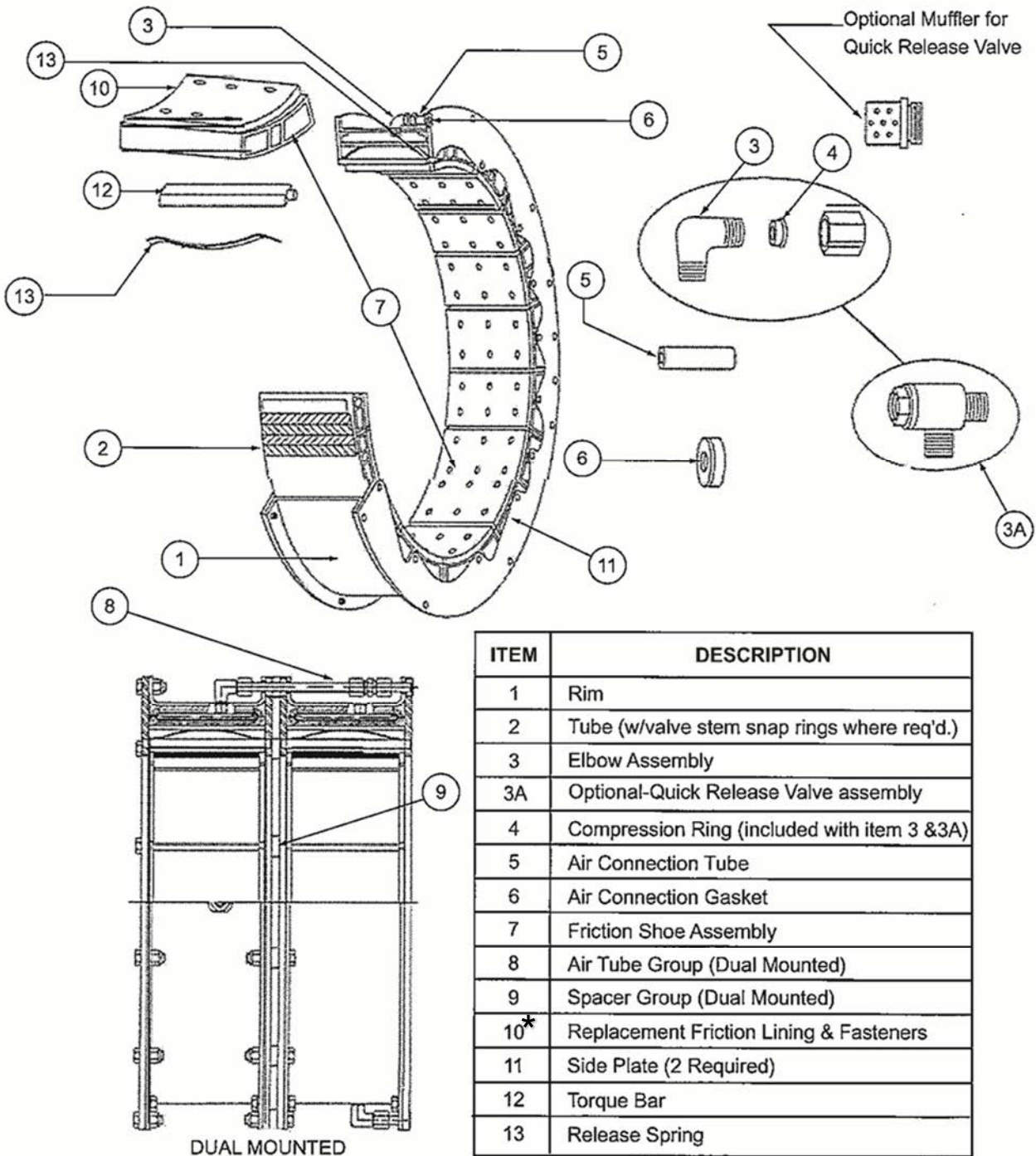


Figure 1 : Component Parts for Airflex Type VC Element

*Note: Item 10 – see Section 8.1 for part numbers

8.2 Friction Shoe Assembly, Torque Bar, and Release Spring Kits

NARROW SERIES											
ELEMENT SIZE	KIT NUMBER	FRICTION SHOES	QTY. FRICTION SHOES	TORQUE BARS	QTY. TORQUE BARS	SPRINGS	QTY. SPRINGS				
11.5VC500	146236A	414576	8	201372	8	201373	8				
14VC500	146236B	414513		307353		307354					
16VC600	146236C	414580		201301		301352		10			
20VC600	146236D	307359	10								
24VC650	146236E	414582	12	201285	12		12				
28VC650	146236F	414584	14		14		14				
33VC650	146236G	414586	16		201283	16	301333	16			
35VC650	146236H	414588	18	18		301352	18				
37VC650	146236J	414586				301333		20			
42VC650	146236K	414590					20				
WIDE SERIES											
ELEMENT SIZE	KIT NUMBER	FRICTION SHOES	QTY. FRICTION SHOES	TORQUE BARS	QTY. TORQUE BARS	SPRINGS	QTY. SPRINGS				
14VC1000	146237A	414592	8	303567	8	303150	8				
16VC1000	146237B	414594		301831		10		301832	10		
20VC1000	146237C	414596									
24VC1000	146237D	414598	10	301839	12	301718	12				
28VC1000	146237E	414600									
32VC1000	146237F	414602	12	302115	14	301908	14				
38VC1200	146237G	511640						302115	16	16	16
42VC1200	146237H	511642									
46VC1200	146237J	414439	16	303929	18		304215	18			
52VC1200	146237K		18			308639			18	36	
51VC1600	146237L	511644		304214	20			22			40
60VC1600	146237M	511646	20			22			44		
66VC1600	146237N						22				
76VC1600	146237V	515762	25	308648	25	308577	50				
76VC2000	146237W	515381		308576				25			

8.3 Spring Kits

NARROW SERIES				WIDE SERIES				
ELEMENT SIZE	KIT NUMBER	SPRINGS	QTY SPRINGS	ELEMENT SIZE	KIT NUMBER	SPRINGS	QTY SPRINGS	
11.5VC500	146500BA	201373	8	14VC1000	146500BL	303150	8	
14VC500	146500BB	307354		16VC1000	146500BM	301832		
16VC600	146500BC	301352		20VC1000				146500BN
20VC600	146500BD		10					
24VC650	146500BE		12	28VC1000	301718	12		
28VC650	146500BF		14	32VC1000			146500BP	
33VC650	146500BG	301333	16	38VC1200	146500BQ	301908	14	
35VC650	146500BH	301352	18	42VC1200	146500BR			16
37VC650	146500BJ	301333		46VC1200	146500BS			18
42VC650	146500BK		20	52VC1200	146500BT			36
				51VC1600	146500BV	304215	40	
				60VC1600	146500BW		44	
				66VC1600	146500BX		50	
				76VC1600	146500BY			

8.4 Torque Bar Kits

NARROW SERIES				WIDE SERIES			
ELEMENT SIZE	KIT NUMBER	TORQUE BARS	QTY TORQUE BARS	ELEMENT SIZE	KIT NUMBER	TORQUE BARS	QTY TORQUE BARS
11.5VC500	146500AA	201372	8	14VC1000	146500AK	303567	8
14VC500	146500AB	307353		16VC1000	146500AL	301831	
16VC600	146500AC	201301		20VC1000			
20VC600	146500AD		10	24VC1000	146500AM	10	
24VC650	146500AE	12	28VC1000				
28VC650	146500AF	14	32VC1000	146500AN	301839	12	
33VC650	146500AG	16	38VC1200	146500AP	302115		
35VC650	146500AH	18	42VC1200	146500AQ		14	
37VC650			46VC1200	146500AR		16	
42VC650	146500AJ	20	52VC1200	146500AS	303929	18	
				51VC1600	146500AT	308369	
				60VC1600	146500AV	304214	20
				66VC1600	146500AW		22
				76VC1600	146500AX	308648	25

8.5 Friction Shoe Assembly Kits

NARROW SERIES				WIDE SERIES			
ELEMENT SIZE	KIT NUMBER	FSA	QTY FSAs	ELEMENT SIZE	KIT NUMBER	FSA	QTY FSAs
11.5VC500	146500CA	414576	8	14VC1000	146500CK	414592	8
14VC500	146500CB	414513		16VC1000	146500CL	414594	
16VC600	146500CC	414580		20VC1000	146500CM	414596	
20VC600	146500CD	307359	10	24VC1000	146500CN	414598	10
24VC650	146500CE	414582	12	28VC1000	146500CP	414600	
28VC650	146500CF	414584	14	32VC1000	146500CQ	414602	12
33VC650	146500CG	414586	16	38VC1200	146500CR	511640	
35VC650	146500BZ	414588	18	42VC1200	146500CS	511642	14
37VC650	146500CH	414586		46VC1200	146500CT	414439	16
42VC650	146500CJ	414590	20	52VC1200	146500CV		18
				51VC1600	146500CW	511644	
				60VC1600	146500CX	511646	20
				66VC1600	146500CY		22
				76VC1600	146500CZ	515156	25